

A PRACTICAL GREEN SYNTHESIS OF THIAZINE DERIVATIVES USING PHASE TRANSFER CATALYST

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ABSTRACT

An operationally simple and environmental benign approach for the synthesis of thiazines under catalysis of tetrabutylammonium bromide (TBAB) as phase transfer catalyst (PTC) in the dichloromethane-water biphasic solvent system has been explored. This reaction has generated renewed interest in preparing thiazines. Mild reaction conditions, enhanced rates, improved efficiency of reaction with maximum atom economy, use of an inexpensive catalyst, green solvent system and reduced reaction time are the salient features of our process. Our protocol extends the benefits to synthesis of 5-(2-amino-6-(3,4-substituted phenyl)-5,6-dihydro-4H-1,3-thiazine-4-yl)-6-methyl-4-(substituted tolyl)-3,4-dihydropyrimidine-2(1H)-one derivatives in excellent yield. The structures of all the synthesized compounds have been confirmed by elemental analysis, FT-IR, ¹HNMR, ¹³C NMR and mass spectral data.

Keywords: Thiazines, Phase transfer catalyst (TBAB), Green catalysis

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INTRODUCTION

Phase-transfer-catalyzed reactions are environmentally-friendly processes due to their simplicity, mild conditions and low-cost performance¹. The methodology of phase-transfer catalysis involves an organic soluble reactant and an aqueous-soluble anionic reactant; and these water-soluble anions are then brought together by a catalyst, which transports the anion into the organic phase where the reaction takes place. Quaternary ammonium salts with their unique capability to dissolve in both aqueous and organic liquids are the catalysts of choice for most phase-transfer applications. The benefits of PTC lie in the elimination of organic solvents and dangerous or expensive bases, together with the simplicity of the procedure, and its high yields and the purity of the products².

Heterocyclic chemistry research encompasses almost half of the organic chemistry research throughout the whole world^{3, 4}. Heterocyclic thiazine derivatives with nitrogen and sulphur as heteroatoms are important because they are biological constituents of many biomolecules and drugs⁵. Some derivatives of thiazine are cannabinoid receptor agonists, also they can act as an antihypertensive, antitubercular and antibacterial agents. Moreover, thiazine derivatives can be used for gastrointestinal disorders or diabetes prevention⁶⁻¹¹.

We herein report a new method for the synthesis of 5-(2-amino-6-(3,4-substituted phenyl)-5,6-dihydro-4H-1,3-thiazine-4-yl)-6-methyl-4-(substituted tolyl)-3,4-dihydropyrimidine-2(1H)-one under TBAB as phase transfer catalyst in CH₂Cl₂-water solvent system. TBAB showed optimal conversion and highest reaction efficiencies as compared to other phase transfer catalysts. Our designed benign reaction does not generate any toxic waste product.

EXPERIMENTAL

Materials and Methods

Substituted Aldehydes, thiourea, tetrabutyl ammonium bromide (TBAB), PEG 400, β-cyclodextrin, dichloromethane, ethanol, ethyl acetate and n-hexane were obtained from Qualigen India Ltd. Mumbai.

Apparatus

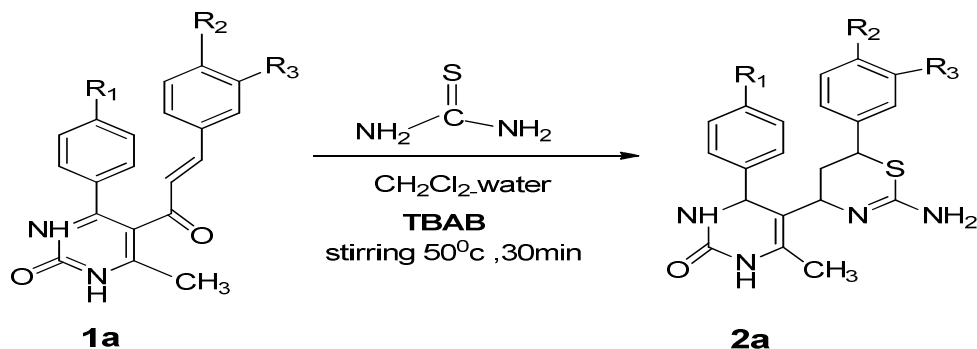
Thin layer chromatography was performed on silica gel G. Melting points were determined by the open capillary method. IR spectra were recorded using a Shimadzu FT-IR spectrometer using KBr pellets. GC/MS analysis was carried out using GC model: Shimadzu gas chromatograph coupled with a QP5050 spectrometer at 1-1.5eV. Proton and NMR spectra were recorded on a Bruker AVII FT-NMR spectrometer operating at 400 MHz for the entire sample.

General Procedure for the Synthesis of 5-Cinnamoyl-6-methyl-4-phenyl -3,4-dihydropyrimidine 2(1H)-one (1a-j)

The synthesis of chalcones was carried out via Claisen –Schmidt condensation. A mixture of 5-acetyl-6-methyl-4-phenyl-3,4 dihydropyrimidine -2(1H)-one (1mmol, 0.214g) and benzaldehyde (1mmol, 0.106 mL) was dissolved in 10 mL of ethanol in 250 mL round bottom flask equipped with magnetic stirrer. Then 20 mL NaOH solution (8g in 20 mL H₂O) was added drop wise to the reaction mixture on vigorous stirring for 30 mins at room temperature and kept this reaction mixture overnight. The reaction mixture was neutralized by adding dil. HCl whereby the precipitation occurred. The product was filtered and recrystallized by ethanol.

General Procedure for Synthesis of 5-(2-amino-6-(3,4-dimethylphenyl)-5,6-dihydro-4H-1,3-thiazine-4-yl)-6-methyl-4-(P-tolyl)-3,4-dihydropyrimidine-2(1H)-one.(2a-j)

5-cinnamoyl-6-methyl-4-phenyl-3,4-dihydropyrimidin-2(1H)one, (0.01 mmol, 3.30g) thiourea (0.02 mmol, 1.52g) were introduced into a 50 mL round bottom flask. To this dichloromethane and water in a ratio of 2:1 was added slowly and stirred for 5 minutes. TBAB (30 mole %, 0.096 g) was added with constant stirring at 50°C. The stirring was carried out for ½ an hour. The extent of the reaction was monitored by TLC. After the completion of the reaction, the reaction mixture was worked up in ice cold water. The product that separated out was filtered. The filtrate was evaporated to remove water leaving TBAB behind. The same TBAB was utilized for a further run.



Scheme-1

R₁=H, OH, NO₂, OCH₃, Cl R₂=H, NO₂, OCH₃, Cl R₃=H

Synthesis of 5-(2-amino-6-(3,4-dimethylphenyl)-5,6-dihydro-4H-1,3-thiazine-4-yl)-6-methyl-4-(P-tolyl)-3,4-dihydropyrimidine-2(1H)-one(2a)

Canary yellow; Yield 84% ; m.p.=192°C [C₂₁H₂₁N₄OS] IR(KBr, λ_{max}/ cm⁻¹) 3210, 1680 cm⁻¹ ¹H NMR(400MHz, CDCl₃) δ(ppm)=δ2.28(s, 3H, CH₃); 2.48-2.50(d, 2H, CH₂) (J=8Hz); 3.1(t, 1H, CH); 3.85(s, 2H, NH₂); 5.56(s, 1H, CH); 7.1-7.6(m, 10H, Ar-H); 8.5(s, 1H, NH); 8.7(s, 1H, NH). MS (70 eV): m/z = 377.14[M⁺], found: 377.12; Anal. Calcd. for C₂₁H₂₁N₄OS 377.14: C, 66.82; H, 5.61; N, 14.84; O, 4.24; S, 8.49. Found: C, 66.70; H, 5.40; N, 13.45; O, 3.43. S, 7.39. ¹³C NMR (CDCl₃): δ = 15.4, 36.6, 42.3, 58.8, 115.8, 123.5, 126.0, 126.7, 126.8, 126.9, 139.5, 141.9, 150.2, 159.3.

Synthesis of 5-(2-amino-6-(3-methyl-4-nitrophenyl)-5,6-dihydro-4H-1,3-thiazine-4-yl)-6-methyl-4-(P-tolyl)-3,4-dihydropyrimidine-2(1H)-one(2b)

Laser yellow; Yield 75% mp = 210°C [C₂₁H₂₀N₅O₃S] IR(KBr, λ_{max}/ cm⁻¹) 3215, 1670 cm⁻¹ ¹H NMR (400MHz, CDCl₃) δ(ppm)= δ2.28(s, 3H, CH₃); 2.48-2.50(d, 2H, CH₂) (J=8Hz); 3.1(s, 1H, CH);

3.85(s,2H, NH₂); 5.56(s,1H, CH); 7.2-7.5(m,7H, Ar-H); 8.2(s, 2H, CH₂); 8.5(d, 2H, NH₂). MS (70 eV): $m/z = 422.13[M^+] = 100\%$, found: 422.13; Anal. Calcd. for C₂₁H₂₀N₅O₃S, 422.13: C, 59.70; H, 4.77; N, 16.58; O,11.36; S,7.59. Found: C, 56.70; H, 3.92; N, 15.45; O, 11.26. S, 6.39. ¹³C NMR (CDCl₃): $\delta = 15.4, 36.6, 42.3, 58.8, 115.8, 123.5, 126.7, 126.8, 126.9, 141.9, 145.6, 150.2, 159.3$.

Synthesis of 5-(2-amino-6-(4 methoxy-3-methylphenyl)-5,6-dihydro-4H-1,3-thiazine-4-yl)-6-methyl-4-(P-tolyl)-3,4-dihydropyrimidine-2(1H)-one(2c)

Goldenrod yellow; Yield 79% mp= 205^oC [C₂₂H₂₃N₄O₂S] IR(KBr, $\lambda_{max}/ \text{cm}^{-1}$) 3210,1690 cm^{-1} ¹HNMR (400MHz, CDCl₃) $\delta(\text{ppm}) = \delta 2.28(\text{s}, 3\text{H}, \text{CH}_3); 2.48-2.50(\text{d}, 2\text{H}, \text{CH}_2) (\text{J}=8\text{Hz}); 3.1(\text{s}, 1\text{H}, \text{CH}); 3.85(\text{s}, 2\text{H}, \text{NH}_2); 5.56(\text{s}, 1\text{H}, \text{CH}); 6.9-7.4(\text{m}, 10\text{H}, \text{Ar-H}); 8.5(\text{d}, 2\text{H}, \text{NH}_2)$ MS (70 eV): $m/z = 407.15[M^+] = 100\%$, found: 407.15; Anal. Calcd. for C₂₂H₂₃N₄O₂S, 407.15: C, 64.84; H, 5.69; N, 13.75; O,7.85; S,7.87. Found: C, 62.70; H, 6.92; N, 12.45; O, 7.49. S, 7.39. ¹³C NMR (CDCl₃): $\delta = 15.4, 36.6, 42.3, 44.3, 55.8, 58.8, 114.4, 115.8, 123.5, 126.7, 126.9, 131.8, 141.9, 150.2, 159.3, 157.9$.

Synthesis of 5-(2-amino-6-(4 methoxy-3-methylphenyl)-5,6-dihydro-4H-1,3-thiazine-4-yl)-4-(4-methoxyphenyl)-6-methyl-3,4-dihydropyrimidine-2(1H)-one(2d)

Munsell yellow Yield 80% mp= 232^oC [C₂₃H₂₅N₄O₃S] IR(KBr, $\lambda_{max}/ \text{cm}^{-1}$) 3210,1675 cm^{-1} ¹HNMR (400MHz, CDCl₃) $\delta(\text{ppm}) = \delta 2.28(\text{s}, 3\text{H}, \text{CH}_3); 2.48-2.50(\text{d}, 2\text{H}, \text{CH}_2) (\text{J}=8\text{Hz}); 3.1(\text{s}, 1\text{H}, \text{CH}); 3.85(\text{s}, 2\text{H}, \text{NH}_2); 5.56(\text{s}, 1\text{H}, \text{CH}); 6.8-7.2(\text{m}, 8\text{H}, \text{Ar-H}); 8.5(\text{d}, 2\text{H}, \text{NH}_2)$ MS (70 eV): $m/z = 437.16 [M^+] = 100\%$, found: 437.16; Anal. Calcd. For C₂₃H₂₅N₄O₃S, 435.25: C, 63.84; H, 5.76; N, 12.81; O, 10.97; S,7.33. Found: C, 62.70; H, 5.90; N, 11.45; O, 6.49. S, 5.39. ¹³C NMR (CDCl₃): $\delta = 15.4, 36.6, 42.3, 44.5, 55.8, 114.1, 114.4, 115.8, 123.5, 125.7, 129.1, 131.8, 150.2, 157.9, 159.3$.

Synthesis of 5-(2-amino-6-(3,4 dimethylphenyl)-5,6-dihydro-4H-1,3-thiazine-4-yl)-4-(4-chlorophenyl)-6-methyl-3,4-dihydropyrimidine-2(1H)-one(2e)

Jonquil yellow Yield 65% mp= 215^oC [C₂₁H₂₀ClN₄O₃S] IR(KBr, $\lambda_{max}/ \text{cm}^{-1}$) 3217,1672 cm^{-1} ¹HNMR (400MHz, CDCl₃) $\delta(\text{ppm}) = \delta 2.28(\text{s}, 3\text{H}, \text{CH}_3); 2.48-2.50(\text{d}, 2\text{H}, \text{CH}_2) (\text{J}=8\text{Hz}); 3.1(\text{s}, 1\text{H}, \text{CH}); 3.85(\text{s}, 2\text{H}, \text{NH}_2); 5.56(\text{s}, 1\text{H}, \text{CH}); 7.1-7.6(\text{m}, 10\text{H}, \text{Ar-H}); 8.5(\text{d}, 2\text{H}, \text{NH}_2)$ MS (70 eV): $m/z = 411.93[M^+] = 100\%$, found: 411.13; Anal. Calcd. for, C₂₁H₂₀ClN₄O₃S; 411.93: C, 61.23; H, 4.89; Cl, 8.61; N, 13.60; O, 3.88; S,7.78. Found: C, 60.70; H, 4.22; N, 13.45; O, 13.58 S, 7.39. ¹³C NMR (CDCl₃): $\delta = 15.4, 36.6, 42.3, 44.5, 55.8, 115.8, 123.5, 126.0, 126.1, 128.6, 128.8, 132.3, 139.5, 140.0, 150.2, 157.9, 159.3$.

Synthesis of 5-(2-amino-6-(4 -chloro-3-methylphenyl)-5,6-dihydro-4H-1,3-thiazine-4-yl)-6-methyl-4-(P-tolyl)-3,4-dihydropyrimidine-2(1H)-one(2f)

Crayola yellow Yield 75% mp= 207^oC [C₂₁H₂₀ClN₄O₃S] IR(KBr, $\lambda_{max}/ \text{cm}^{-1}$) 3225,1682 cm^{-1} ¹HNMR (400MHz, CDCl₃) $\delta(\text{ppm}) = \delta 2.28(\text{s}, 3\text{H}, \text{CH}_3); 2.48-2.50(\text{d}, 2\text{H}, \text{CH}_2) (\text{J}=8\text{Hz}); 3.1(\text{s}, 1\text{H}, \text{CH}); 3.85(\text{s}, 2\text{H}, \text{NH}_2); 5.56(\text{s}, 1\text{H}, \text{CH}); 7.2-7.4(\text{m}, 9\text{H}, \text{Ar-H}); 8.5(\text{d}, 2\text{H}, \text{NH}_2)$ MS (70 eV): $m/z = 411.93[M^+] = 100\%$, found: 411.13; Anal. Calcd. for, C₂₁H₂₀ClN₄O₃S; 411.93: C, 61.23; H, 4.89; Cl, 8.61; N, 13.60; O, 3.88; S,7.78. Found: C, 60.70; H, 4.22; N, 12.45; O, 36.49. S, 6.39. ¹³C NMR (CDCl₃): $\delta = 15.4, 36.6, 42.3, 44.5, 55.8, 115.8, 123.5, 126.7, 126.8, 126.9, 129.5, 131.6, 137.6, 141.9, 150.2, 159.3$.

Synthesis of 5-(2-amino-6-(3,4 -dimethylphenyl)-5,6-dihydro-4H-1,3-thiazine-4-yl)-6-methyl-4-(4-nitrophenyl)-3,4-dihydropyrimidine-2(1H)-one(2g)

Peach yellow Yield 62% mp= 212^oC [C₂₁H₂₀N₅O₃S] IR(KBr, $\lambda_{max}/ \text{cm}^{-1}$) 3214,1672, cm^{-1} ¹HNMR (400MHz, CDCl₃) $\delta(\text{ppm}) = \delta 2.28(\text{s}, 3\text{H}, \text{CH}_3); 2.48-2.50(\text{d}, 2\text{H}, \text{CH}_2) (\text{J}=8\text{Hz}); 3.1(\text{s}, 1\text{H}, \text{CH}); 3.85(\text{s}, 2\text{H}, \text{NH}_2); 5.56(\text{s}, 1\text{H}, \text{CH}); 7.2-7.9(\text{m}, 7\text{H}, \text{Ar-H}); 8.1(\text{d}, 2\text{H}, \text{CH}_2); 8.5(\text{d}, 2\text{H}, \text{NH}_2)$ MS(70eV): $m/z = 422.13[M^+] = 100\%$, found: 422.13; Anal. Calcd. for, C₂₁H₂₀N₅O₃S; 421.93: C, 59.70; H, 4.77; N, 16.58; O,11.36; S,7.50. Found: C, 58.11; H, 4.22; N, 16.45; O, 10.36. S, 6.39 ¹³C NMR (CDCl₃): $\delta = 15.4, 36.6, 42.3, 44.5, 55.8, 115.8, 123.5, 125.1, 126.0, 128.1, 128.2, 128.3, 139.5, 145.9, 148.0, 150.2, 159.3$.

Synthesis of 5-(2-amino-6-(3-methyl-4-nitrophenyl)-5,6-dihydro-4H-1,3-thiazine-4-yl)-4-(4-methoxyphenyl)-6-methyl-3,4-dihydropyrimidine-2(1H)-one(2h)

Amber yellow Yield 76% mp= 228^oC [C₂₂H₂₂N₅O₄S] IR(KBr, $\lambda_{max}/ \text{cm}^{-1}$) 3220,1674 cm^{-1} ¹HNMR (400MHz, CDCl₃) $\delta(\text{ppm}) = \delta 2.28(\text{s}, 3\text{H}, \text{CH}_3); 2.48-2.50(\text{d}, 2\text{H}, \text{CH}_2) (\text{J}=8\text{Hz}); 3.1(\text{s}, 1\text{H}, \text{CH});$

3.85(s,2H, NH₂); 5.56(s,1H, CH); 7.2(d, 2H, CH₂); 7.3-7.4(m,4H, Ar-H); 8.2(d, 2H,CH₂); 8.5(d, 2H, NH₂); MS (70 eV): *m/z* = 452.14[M+]=100%., found: 452.14; Anal. Calcd. for, C₂₂H₂₂N₅O₄S; 451.93: C, 58.39; H, 4.90; N, 15.48; O,14.14; S,7.09. Found: C, 57.11; H, 4.22; N, 14.45; O, 13.36. S, 6.39. ¹³C NMR (CDCl₃): δ = 15.4, 36.6, 42.3, 44.5, 55.8, 114.1, 115.8, 123.5, 125.7, 129.2, 134.2, 145.6, 150.2, 159.3.

Synthesis 5-(2-amino-6-(4-chloro-3-methylphenyl))-5,6-dihydro-4H-1,3-thiazine-4-yl)-4-(4-methoxyphenyl)-6-methyl-3,4-dihydropyrimidine-2(1H)-one(2i)

Canary yellow Yield 81% mp= 238^oC [C₂₂H₂₂ClN₄O₂S] IR(KBr, λ_{max}/ cm⁻¹) 3227,1684cm⁻¹ ¹HNMR (400MHz, CDCl₃) δ(ppm)=δ2.28(s, 3H, CH₃); 2.48-2.50(d, 2H, CH₂) (J=8Hz) 3.1(s,1H, CH); 3.85(s, 2H, NH₂); 5.56(s, 1H, CH); 6.8(d, 2H, CH₂); 7.1-7.4(m, 6H, Ar-H); 8.5(d, 2H, NH₂) MS (70 eV): *m/z* = 441.12[M+]=100%., found: 441.12; Anal. Calcd. for, C₂₂H₂₂ClN₄O₂S; 441.03: C, 59.79; H, 5.02; Cl, 8.02; N, 12.68; O,7.24; S,7.26. Found: C, 58.11; H, 4.22; Cl, 7.17; N, 12.45; O,6.67;S,6.39. ¹³C NMR (CDCl₃): δ = 15.4, 36.6, 42.3, 44.5, 55.8, 58.8, 114.1, 115.8, 123.5, 125.7, 128.8, 128.9, 131.6, 134.2, 137.6, 150.2, 158.6, 159.3.

Synthesis of 5-(2-amino-6-(4-methoxy- 3-methylphenyl))-5,6-dihydro-4H-1,3-thiazine-4-yl)-4-(4-hydroxyphenyl)-6-methyl-3,4-dihydropyrimidine-2(1H)-one(2j)

Mustard yellow Yield 76% mp= 220^oC [C₂₂H₂₃N₄O₃S] IR(KBr, λ_{max}/ cm⁻¹) 3211,1674cm⁻¹ ¹HNMR (400MHz, CDCl₃) δ(ppm) =δ2.28(s, 3H, CH₃); 2.48-2.50(d, 2H, CH₂) (J=8Hz) 3.1(s, 1H, CH); 3.85(s, 2H, NH₂); 5.56(s,1H, CH); 6.6-7.1(m, 8H, Ar-H); 8.5(d, 2H, NH₂); MS (70 eV): *m/z* = 423.15[M+]=100%., found: 422.10; Anal. Calcd. for, C₂₂H₂₃N₄O₃S; 422.10: C, 62.39; H, 5.47; N, 13.23; O,11.33; S,7.57. Found: C, 61.11; H, 4.22; N, 12.45; O,11.30 ; S, 6.39. ¹³C NMR (CDCl₃): δ = 15.4, 36.6, 42.3, 44.5, 55.8, 58.8, 114.4, 115.8, 123.5, 126.1, 129.1, 131.8, 150.2, 156.5, 157.9, 159.3.

RESULTS AND DISCUSSION

The synthesis of 5-cinnamoyl-6-methyl-4-phenyl-3,4-dihydropyrimidine2 (1H) - one using the catalytic amount of TBAB under dichloromethane and water as a biphasic solvent in 2:1 ratio has been accomplished. We optimized the reaction conditions with different phase transfer catalysts (Table 1)

Table-1: Different Phase Transfer Catalysts Used for the Synthesis of Thiazines

S. No.	Catalyst	Time	Yield
1	TBAB	30 min	84%
2	PEG 400	60 min	78%
3	βcyclodextrin	90 min	71%

The reaction of **1a** in CH₂Cl₂-water with a catalytic amount of β-cyclodextrin at ambient temperature reaction was completed in 90 mins giving **2a** in low yield. i.e 71%. Table-1(Entry 3). The efficiency of the reaction was markedly influenced by the addition of PEG 400 in the biphasic system (Entry 2) at 50^oC for 60 mins resulted in 78%. However, the use of the solvent system of CH₂Cl₂-H₂O under the influence of catalyst TBAB, resulted in dramatic enhancement of yield. (Entry 1) gives 84% yield within 30 mins. The use of TBAB resulted in higher reaction rates than those of reactions performed with other phase transfer catalysts. Remarkably it was observed that the reaction **1a** proceed better in TBAB (Entry 1) compared with that performed in other catalysts (Entry 2, 3). The reaction in TBAB unquestionably showed the highest level of efficacy and atom economy compared with other catalysts. The fine-tuning of the amount of catalyst was performed in the process. We initiated the reaction with 10 mmol % of catalyst and extensively experimented on the mole % of catalyst from 12.5 mmol % to 30 mmol % .(Table-2) . The performance of the catalyst could not be improved up to 20 mmol %. The 30 mmol% of catalyst exhibited the superiority of reaction in a biphasic system with TBAB as a catalyst. The course of the reaction was monitored by thin layer chromatography.

Interestingly, TBAB in CH₂Cl₂-water solvent system proved to be exceptionally effective at enhancing the efficiency of the reaction. The critical role of TBAB in the reaction between two immiscible phases is to accelerate the reaction by making available the substrates at interfacial boundaries. The reactant **1a** is

soluble in the aqueous phase at 50°C in presence of PTC when subjected to thermal agitation and is hydrophilic while another reactant i.e. thiourea is highly soluble in water.

Table-2: Fine Tuning of Catalyst for Synthesis of Substituted Thiazines

S. No.	% of catalyst (mmol %)	Yield
1	10	No reaction
2	12.5	25%
3	16	27%
4	18	30%
5	20	32%
6	22	42%
7	25	68%
8	28	75%
9	30	84%

The different solvation affinities of the two reactants retard the reaction. The border between two mutually immiscible liquid phases is not a geometrical surface. Due to the interfacial mechanism, the crude product was obtained in the aqueous phase while and organic layer was separated by separating funnel. The filtrate was filtered to get the product and evaporated to remove water leaving behind the catalyst for next cycle.

Table-3: Physical data of 5-(2-amino-6-(3,4-substituted phenyl)-5,6-dihydro-4H-1,3-thiazine-4-yl)-6-methyl-4-(substituted tolyl)-3,4-dihydropyrimidine-2(1H)-one

S. No.	R ₁	R ₂	R ₃	Melting point (°C)	Yield(%)
2a	-H	-H	-H	192	84
2b	-H	-NO ₂	-H	210	75
2c	-H	-OCH ₃	-H	205	79
2d	-OCH ₃	-OCH ₃	-H	232	80
2e	-Cl	-H	-H	215	65
2f	-H	-Cl	-H	207	75
2g	-NO ₂	-H	-H	212	62
2h	-OCH ₃	-NO ₂	-H	228	76
2i	-OCH ₃	-Cl	-H	238	81
2j	-OH	-OCH ₃	-H	220	76

The IR spectra of compound **1a** showed carbonyl absorption around 1663-1690 cm⁻¹ and -NH absorption around 3230 cm⁻¹. Moreover, the compound showed a mass ion peak of 100% intensity corresponding to their molecular weights in mass spectra further confirmed the structure. Furthermore, the ¹HNMR spectrum of compound **1a** shows a singlet at 2.17 ppm owing to three protons of -CH₃ of the aromatic ring. A doublet at 6.56-6.59 ppm is assigned for one proton of -CO-CH group with (J=12.5Hz). The peak of the doublet at 6.52-6.55 ppm represents for one proton attached with an aromatic ring with (J=13.3Hz). A singlet for one proton of -NH appears at 4.92 ppm and singlet of one proton of -CH corresponds at 5.09 ppm. A singlet for one proton of -NH appears at 5.26 ppm. The product **1a** was analyzed for C₂₀H₁₇N₂O₂ which exhibited a molecular ion at m/z= 317.36 [M+1].

Contributing to the elucidation of the structure of compound **2a** the infrared spectra showed the peaks at 3210,1670 cm⁻¹. The NH absorption band corresponds at 3210 cm⁻¹ and a strong band at 1670 cm⁻¹ shows the presence of carbonyl group (C=O). Furthermore, the ¹HNMR spectrum of compound **2a** shows a singlet at 2.28 ppm owing to three protons of -CH₃ of Biginelli ring. A doublet at 2.4-2.5 ppm is

assigned for two protons of $-CH_2$ group with ($J=10\text{Hz}$). The peak of the triplet at 3.1 ppm represents the CH of Biginelli ring. A singlet for two protons of $-NH_2$ appears at 3.85 ppm and singlet of one proton of CH corresponds at 5.57 ppm. The multiple at 7.1-7.6 ppm accorded for the aromatic protons. Two $-NH$ singlets are observed at 8.1 and 8.5 ppm. In addition, ^1H NMR spectra of **2c** and **2d** shows the singlets for three protons of $-CH_3$ at 3.83 ppm. The ^1H NMR spectra of **2h**, **2j**, and **2i** show singlet for three protons of $-OCH_3$ at 3.85 ppm 3.87 ppm and 3.89 ppm respectively. The product 2a was analyzed for $C_9H_7ClN_2OS$ which exhibited a molecular ion at $m/z= 377.14 [M+1]$.

CONCLUSION

In conclusion, DCM-water/TBAB proved to be an exceptionally efficient biphasic solvent system for the synthesis of thiazine derivatives at ambient temperature within 1/2 hours. The protocol has the merit of being environmentally friendly and a simple operation, involving convenient workup, a short reaction time and resulting in good to excellent yields.

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