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SYNTHESIS AND CHARACTERIZATION OF CHITOSAN-SILICA HYBRID ADSORBENT FROM THE EXTRACTION OF TIMOR-EAST NUSA TENGGARA ISLAND SILICA AND ITS APPLICATION TO ADSORPTION OF COPPER(II) ION

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ABSTRACT

Chitosan-silica hybrid adsorbent has been successfully synthesized by extracting the silica of Timor Island-East Nusa Tenggara (NTT) in order to study its application to Cu²⁺ adsorption in water samples. This work consists of several steps which include silica extraction from Takari sand of East Nusa Tenggara, preparation of chitosan-silica hybrid, FTIR and SEM characterization, and adsorption of Cu²⁺. The successful extraction of silica was indicated by the existence of–OH, siloxane (Si-O-Si), Si-O in silanol (Si-OH) peaks at 3433.29 cm⁻¹,468.70 cm⁻¹, and 958.62 cm⁻¹, respectively. The formation of chitosan-silica hybrid adsorbent was denoted by a peak shift of-OH in silica to3404.36 cm⁻¹, N-H stretching vibration at 1544.98 cm⁻¹due to an interaction between O-H in silica with N-H in chitosan, and amine (primary-NH) bending vibration at1639.49 cm⁻¹. The surface morphology of silica changed when it was modified with chitosan from homogeneous granule to a cluster (larger particle sizes). Optimum adsorption conditions toward Cu²⁺ were achieved at pH 8 and contact time of 50 min, resulting in excellence adsorption efficiency of 99.3%. Adsorption of Cu²⁺ fitted Langmuir isotherm with the adsorption capacity of 27 mg/g.

Keywords: Natural sand, chitosan-silica hybrid, Isotherm, Cu²⁺ adsorption

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INTRODUCTION

Heavy metals are often released into the environment from many industries such as industry of petrochemical, leather, paint, metallurgical, battery and car radiator manufacturing, metal plating, and textile industries as well as from agricultural sources and mining operations^{1,2}. These heavy metals have widely known for their toxic effect to human and the environment³. Some examples of heavy metals that pollute water are Cr(VI), Cd(II), Pb(II), Zn(II), Hg(II), Fe(II), and Cu(II)⁴. Specifically for copper, it is a moderate metal that has good conductor properties, and it was also combined with other metals for used in many fields⁵. The widespread copper used has caused water environment problems. The presence of copper in industrial waste is commonly in the form of bivalent Cu²⁺ as its hydrolytic product. The toxic effect of Cu²⁺ occurred when its amount is excessing the tolerable limit to living organisms or certain component of environment^{4,6}. If humans consume water that contains an excessive amount of Cu²⁺, it will cause illnesses such as vomits, diarrhea, burning to feel in the esophagus and gastric, colic, hypotension, liver necrosis, and coma⁶.



According to WHO, the maximum amount of Cu^{2+} allowed in territorial water is 0.2 mg/L⁷. Thus, there will be acts needed to reduce Cu^{2+} in water.

Some researchers have developed various methods such as chemical precipitation, coagulation, adsorption, ion exchange and membrane filtration for the removal of heavy metals from water and wastewaters⁸. The limitations associated with these methods are high operational cost, sludge production and they differ in their effectiveness, especially when metals are present in solution at very low concentrations. Of all the treatment methods mentioned above, adsorption had been reported as an efficient method for the removal of heavy metals from aqueous solution because of their effectiveness even at low concentration^{9,10}.

Adsorption is an adhesion process of the certain matter by the surface of a solid. This adhesion is caused by the electrostatic interaction of atoms or molecules on the surface of a solid without absorbing it into the pores of the adsorbent it self¹¹. This adsorption process is a promising affordable method because of its simplicity and efficiency¹². The method is conducted based on its interaction between metal ions and functional groups on the surface of the adsorbent by forming a complex compound. The surface is rich in functional groups such as -OH, -NH, -SH and-COOH¹¹. Silica gel in the silanol group can be modified. Silica is an ideal candidate of solid because it is stable in the acidic environment, a nonswelling agent, it has high mass change transfer characteristic, good porosity and surface area, and is stable in high temperature¹². Silica gel is able to act as the base of an adsorbent because it will adsorb heavy metal ions or hazardous pollutants because of its silanol (Si-OH) and siloxane (Si-O-Si) groups¹³. Silica gel alone is not effective yet as an adsorbent because oxygen (silanol and siloxane) has the low capability as an electron donating group¹⁴. Hence, modification by adding an active agent like chitosan is needed.

Chitosan is a derivative from deacetylated chitin^{15,16}. It is able to adsorb ions in wastewater because it has free amine groups (-NH₂) and hydroxyl (-OH) groups that work as the chelation site (coordinating bond site) with the ions to form achelate^{17,18}. Chitosan also has the disadvantage of not resistant to acid, so that the structure is fragile, so can modify with materials such as silica^{19,20}.

This work utilizes the potential and abundance of Takari sand in East Nusa Tenggara, especially in Timor Island, as the source of silica. Takari sand has a good quality due to its high character of softness and cleanliness. Based on previous research using fluorescence x-ray, the composition of silica (SiO₂) in Takari sand is 32.9% whereas, after the extraction, its composition increased to 97.8 %. This paper will be the pioneer of information about the synthesis of silica-based adsorbent extracted from Takari sand of Timor Island-East Nusa Tenggara, modified with chitosan, to eliminate Cu²⁺ in a sample of water. In our work, the chitosan-silica hybrid adsorbent material was synthesized using a sol-gel method with minor modification to get the microspheres structures to enhancing the adsorption performance of Cu(II) from the water sample. Sol-gel technique was chosen to use in this research because this method commonly has been used to form chitosan-silica hybrid materials with potential properties for the adsorption process^{21,22}. This adsorbent silica-chitosan hybrid was then characterized using FTIR and SEM to study the functional group of silica and modified silica-chitosan and also their morphology. Some parameters affecting the performance adsorption of Cu²⁺ including optimum pH, contact time, concentration, adsorption capacity, and isotherm adsorption were studied in detail.

EXPERIMENTAL

Reagent and Materials

Chitosan (75-85% deacetylation degree), nitric acid (HNO₃,puriss. p.a., ≥65%), acetic acid (CH₃COOH, 100% (v/v)), Hydrochloric acid (HCl 37%) and natrium tripolifosfat (Na₅P₃O₁₀, 85% w/w) were purchased from Merck (Singapore). Copper(II) sulfate pentahydrate (CuSO₄.5H₂O, ACS reagent, ≥98.0%), Sodium hydroxide (NaOH) puriss. p.a.) was purchased from Sigma Aldrich (Singapore). Aqua demineralization was produced in our lab. The natural sand was collected from Takari Timor Island-NTT

General Procedure

Silica Extraction

Takari sand was washed and cleaned with aquadest and processed using a wide stirrer at 272.72 rpm for 5 min. This process was repeated 3 times. The sand was dried in an oven at 105 °C for 2 h. Then, it was

soften using a disk mill at 200 mesh. 50 gram of sand was soaked in 200 mL of 2 M HCl for 12 h. The sand was washed with aquadest until reached neutral pH. The sand was filtered and dried in an oven at 105 °C for 2 h. The result was processed to form a homogeneous sand powder. 4 g of powder was diluted in 60 mL of 7 M NaOH and refluxed at 90 °C using a magnetic stirrer for 4 h until sodium silicate was formed. The mixture was mixed in 60 mL of aquadest for 24 h. Then filtered using no. 42 Whatman filter paper and titrated with 2 M HCl until reached pH 7 to form a white precipitate. The precipitation was dried in room temperature and cleaned using aquadest 5 times. Finally, it was filtered and dried in an oven at 105 °C for 5 hours^{23,24}.

Synthesis of Chitosan-Silica Hybrid Adsorbent

Chitosan solution was made by diluting 2 g of chitosan in 100 mL of 3% acetic acid and constantly stirred using a magnetic stirrer for 1 h to form a homogeneous solution²⁴. 1 g silica that had been prepared was mixed with chitosan solution and stirred to form a homogeneous mixture for 12 h. The mixture was then neutralized with 50 mL of 1 M NaOH and diluted until a precipitation was formed. It was decantated and washed with aquadest 3 times and then filtered. The precipitation was reacted with 30 mL of 3% acetic acid and mixed with 50 mL of 1% sodium tripolyphosphate (b/v) then stirred using a magnetic stirring for 1 h. The result was filtered using a no. 1 Whatman filter paper and heated in an oven at 60 °C for 5 h. Finally, the mixture was cooled inside a desicator^{24,25}.

Analysis and Characterization

The functional group spectra of the chitosan-silica hybrid were characterized using Fourier-Transform Infrared Spectroscopy (FTIR) type Prestige-21 Shimadzu. Scanning Electron Microscope (SEM) merk FEI type Inspect-S50 was using to examine the surface morphology and compound of the chitosan-silica hybrid particles. Cu(II) before and after adsorption was determined using Atomic Absorption Spectroscopy (AAS) AA-7000 Shimadzu series.

Optimum pH Determination

0.1 g of the chitosan-silica hybrid was interacted with 25 mL of 5 ppm Cu²⁺ for 50 min and stirred using a magnetic stirrer at 300 rpm. pH of the solution was made in variations of acidity (pH 4-8)¹⁵. The solution was filtered and the filtrate produced was analyzed using AAS.

Optimum Contact Time Determination

0.1 g of the chitosan-silica hybrid was interacted with 25 mL of 5 ppm Cu²⁺ and stirred using a magnetic stirrer at 300 rpm and optimum pH. Interaction time was variated at 30, 40, 50, 60, and 70 minutes^{26,27}. The solution was filtered and the filtrate produced was analyzed using AAS.

Preparation of Standard Solution of 1000 ppm Cu²⁺

1 g of $CuSO_4.5H_2O$ was diluted in aqua dest. Then, 3 drops of HNO_3 was added. Finally, the mixture was added with aquadest in a 1000 mL Erlenmeyer flask until reached the limit marker²⁶.

Determination of Calibration Curve

Calibration curve of Cu²⁺ was made by series of Cu²⁺ solution at 0.5; 1; 2; 3; 4; and 5 ppm. Then, the series absorbance was calculated using AAS. The graph of concentration vs absorbance was made to obtain its linear regression equation.

Determination of Optimum Concentration

0.1 g of the chitosan-silica hybrid interacted with 25 mL of Cu²⁺ with variations of concentration at 20, 40, 60, 80 and 100 mg/L. The interaction was done at optimum time and pH that had been determined. Then, the mixture was stirred using a magnetic stirrer at 300 rpm. The result was filtered using a filter paper. The filtrate obtained was determined using AAS to determine the concentration of Cu²⁺ left. Adsorbed ions can be calculated using the equation 1 as follow^{2,28}:

$$C_{adsorbed} = C_0 - C_e \tag{1}$$

Where Cadosrbed is the difference between the concentration of ion before and after the process. Both concentrations were determined using an AAS. Then, adsorption efficiency was determined using equation-2 as²:

$$\%Ep = \frac{C_{\text{initial}} - C_{\text{remnant}}}{C_{\text{initial}}} \times 100\%$$
 (2)

Determination of Adsorption Capacity

Langmuir and Freundlich's equation was used to determine the adsorption model of adsorbent²⁸. Langmuir adsorption isotherm was determined using equation 3 and Freundlich equation was calculated using equation-4:

$$\frac{C_e}{q_e} = \frac{1}{X_m K} + \frac{C_e}{X_m} \tag{3}$$

Where Ce is the concentration of ions remnant (mg/L), qeis the concentration of adsorbed ions at equilibrium (mg/L), Xmis the maximum adsorption capacity (mg/g) and K is equilibrium constant. The equation for Freundlich isotherm was expressed as follow:

$$q_e = K C_e^{1/n} \tag{4}$$

$$q_e = K C_e^{1/n}$$
(4)
If the equation was transformed into its logarithm form, it will be expressed by an equation as follow²⁹:
$$\log q_e = \log K + \frac{1}{n} \log C_e$$
(5)

Where qe is the concentration of adsorbed ions at equilibrium (mg/g), Ce is the concentration of ions remnant (mg/L), K is Freundlich constant and n is adsorption capacity (mg/g). In Langmuir equation, C_e is the concentration of ions remnant (mol/g), qe is the concentration of adsorbed ions at equilibrium (mol/g), K is equilibrium constant (adsorption affinity), X_m is the amount of ions adsorbed at saturated condition (adsorption capacity). Plot 1/qevs 1/Ce will obtain linear line so that the equilibrium constant K and adsorption capacity X_m can be determined using it's using intercept and slope. In Freundlich equation, q_e is the concentration of adsorbed ions at equilibrium (mg/g), K is a constant, n is Freundlich adsorption capacity, and C_e is the concentration of ions remnant (mg/L). Plot log qevs log Ce will obtain linear line so that the equilibrium constant K and adsorption capacity can be determined using it's using intercept and slope.

RESULTS AND DISCUSSION

Characterization of Silica and Silica-Chitosan Hybrid using FTIR

The silanol groups could react with hydroxyl groups from chitosan or form the hydrogen bond during a reaction of condensation, were resulting from hydrolysis of the precursor therewith leading to nucleation of silica on macro-molecules. The groups of amino in a molecule of chitosan was supported siloxane hydrolysis and silanol groups condensation as well as silanol groups of the silica reaction with the groups of the polymer carbonyl²¹. The Fig.-1 was shown the functional groups of extracted silica from Timor Island-East Nusa Tenggara and silica-chitosan hybrid.

Figure-1 informs the absorption band at 3404.36 cm⁻¹ and 3433.29 cm⁻¹ is the peak of the overlapping of Si-OH stretch and amine band respectively²¹. The wide absorption and shifting at 3404.36 cm⁻¹could be caused by the override of -NH in amine of silica-chitosan or caused by the interaction of -OH group in silica with the -NH group in chitosan. The peak is related to the functional group of silica and chitosansilica hybrid, which is 1648.98 cm⁻¹ that indicate –NH in chitosan. Bending vibration of –OH in silanol was shown by a peak at 1629.85 cm⁻¹ that had been shifted and the intensity had also been decreased to 1639.49 cm⁻¹. The bending vibration of siloxane group (Si-O-Si) in silica was shown by a sharp band at 468.70 cm⁻¹ while chitosan-silica hybrid has its vibration with low intensity. The absorption at 958.62 cm⁻¹ ¹ shows a stretching vibration of Si-O silanol (Si-OH)³⁰. This sharp band at 1097.50 cm⁻¹ had been shifted to 1099.43 cm⁻¹ which were the stretching vibration of -C-O- (stretching vibration of C-O in C-O-NH)³¹. The spectrum of chitosan-silica hybrid adsorbent shows the new functional group at 1544.98 cm⁻¹ and this

peak is also known as the peak of N-H bond from primary Amine salt³⁰. A peek at 1411.89 cm⁻¹ shows aliphatic P=O formed by cross-bonding formation with sodium tripolyphosphate.

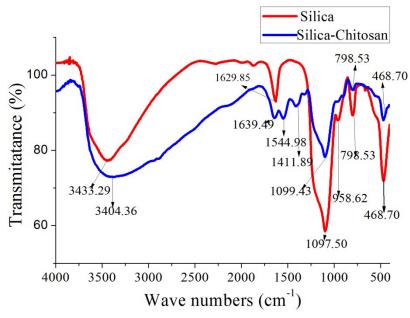


Fig.-1: FTIR Spectrum of Silica and Chitosan-Silica Hybrid

Characterization of Silica and Silica-Chitosan Hybrid Adsorbent using SEM

The image of morphology SEM of extracted silica and the silica-chitosan hybrid was shown by Fig.-2.

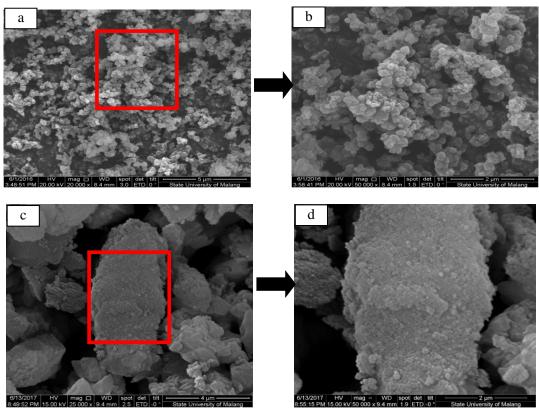
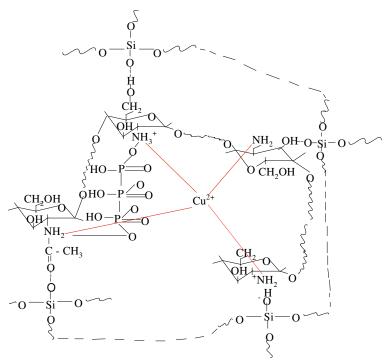


Fig-2: (a) and (b) Morphology of the Surface of Extracted Silica with a Magnification of 20.000x and 50.000x, (c) and (d) Morphology of the Surface of a Chitosan-Silica Hybrid with a Magnification of 25.000x and 50.000x

Figure-2(a) and (b) show that the particles of silica looked like homogenous granules and the grain boundaries were seen crystal clear. Silica particles also formed a rough cluster. Those particles agglomerated to form a bigger microparticle. Meanwhile, the morphology of chitosan-silica hybrid with the magnification of 25.000x and 50.000x show agglomerated granules were forming bigger clusters that indicated the sample interacted to each other. Particles shown have a relatively equal size that distributed equally so that the grain boundary was seen clearly.

The Bonding Model of Silica-Chitosan Hybrid Adsorbent with Cu²⁺

The silica-chitosan hybrid adsorbent is a multifunctional polymer that contains amine $(-NH_2)$ groups and silanol (-OH) groups. The amount of $-NH_2$ on the surface of the adsorbent was reduced when silica was increasing and then outspread the Cu^{2+} adsorption²². These groups allow the adsorbent to have high reactivity and to act as an electron donating group so that it is able to interact with heavy metal cations. In the complex formation of Cu^{2+} and N from chitosan-silica hybrid adsorbent, we can explain this reaction with crystal field theory (CFT). The interaction between metal and ligand is purely an electrostatic interaction. Transition metal ion as the central atom is considered as the positive ion, surrounded by ligands with a negative charge or neutral molecules with lone electron pairs.



Scheme-1: Prediction of Complex Formation Between Chitosan-Silica Hybrid Adsorbent and Cu²⁺

Optimation of pH and Time Contact of Cu2+ Adsorption

Optimation of pH is shown by Fig.-3(a). This optimation was conducted to know the optimum condition of acidity of the adsorbent to adsorb Cu^{2+} . According to Fig.-3(a), there was an increase of Cu^{2+} adsorbed at pH 5 to 8. This was caused by the abundance of H^+ ions in the solution. At that acidity, H^+ ions bond with OH^- ions that caused $-NH_2$ in the adsorbent have a bigger probability to bond with Cu^{2+} . Meanwhile, at pH 9, H^+ ions were ceased to exist so that OH^- ions would also react with Cu^{2+} because of its higher reactivity. The presence of H^+ ions in the solution causes a competitive reaction between H^+ and Cu^{2+} ions with lone electron pairs of cross-linked chitin-sodium tripolyphosphate, which were the lone electrons of -O- of amide groups.

Figure-3a shows that at pH 9, the adsorption of Cu^{2+} was decreased. This might be caused by the decrease of H^+ ions. This change in adsorbent and adsorbate cause weaker interaction between them so that the adsorbed Cu^{2+} is also decreased. In conclusion, the optimum acidity of the reaction is pH 8 with the

highest adsorption capacities (0.633 mg/g. Fig.-3b shows optimation curve of Cu^{2+} adsorption. This result was correlated with the research of Budnyak et al. $(2014)^{32}$.

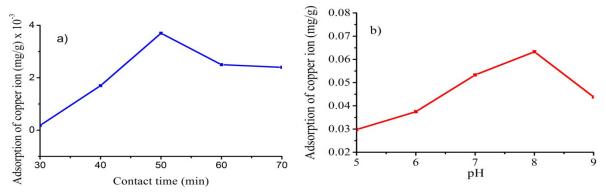


Fig.-3: (a) Optimation Curve of pH of Cu²⁺ Adsorption, (b). Optimation Curve of Contact time of Cu²⁺ Adsorption

This analysis, using an AAS, shows the increase of adsorbed Cu^{2+} with the contact time of 30 to 50 minutes. This could be caused by the equilibrium factor where cross-linked chitosan-sodium tripolyphosphate adsorption to Cu^{2+} had not been achieved. At equilibrium, it is seen that there is no longer increase but what is seen is the decrease of adsorption. After passing the optimum contact time, adsorption will be stopped because the active site on the chitosan-silica hybrid has been saturated of Cu^{2+} . This caused a release of Cu^{2+} ions that have been bonded with the adsorbent. Another probability was caused by the shrink of adsorbent pores due to time. Optimum contact time is 50 min with the adsorption capacities is 3.7×10^{-3} mg/g. Base on the literature data, chitosan-silica hybrid has a high adsorption capacity of the Cu^{2+} at the range of contact time between 15 to 50 minutes depending on optimization parameters separately³¹.

Optimation of Initial Concentration

Optimation of concentration for this adsorption process is to study at what amount Cu²⁺ will be adsorbed optimally and stable. Data of optimation is shown by Table-1 and Fig.-4.

ble-1: Adsorbed Cu-111 Chitosan-Sinca Hybrid at varieties of Concentration							
	Initial concentration	Adsorption of Cu ²⁺	Adsorption				
	of Cu^{2+} (mg/L)	(mg/g)	Efficiency (%)				
	20	4.8038	96.0				
-	40	9.6765	96.7				
-	60	14.0424	99.3				
-	80	19.4353	97.1				
	100	23.9616	95.8				

Table-1: Adsorbed Cu²⁺ in Chitosan-Silica Hybrid at Varieties of Concentration

Table-2 and Fig.-4 show the efficiency of adsorption is increased from an initial concentration of 20-60 mg/L and decreased the initial concentration of 80-100 mg/L so that the optimum concentration of Cu²⁺ happens at an initial concentration of 60 mg/L with the adsorbed ions of 14 mg/g and efficiency of 99.3%. When the initial concentration is below 60 mg/L, the amount Cu²⁺ in solution is less than the amount of binding site of chitosan silica-hybrid adsorbent so that there is an increase in adsorption. On the contrary, when the initial concentration is below 60 mg/L, the amount Cu²⁺ in solution is less than the amount of binding site of chitosan-silica hybrid adsorbent so that the process is stopped at an optimum concentration. This increase of adsorbate shows the adsorption capacity of adsorbent is decreased. This is caused by the collision between adsorbate and adsorbent is increased that decreases the adsorption capacity.

Adsorption Isotherms Modeling

Modeling isotherm adsorption was determined using Langmuir adsorption equation (Equ.-3) and Freundlich equation (Equation-4). To determine the isotherm for both equation, $1/C_e$, $1/q_e$, $\log C_e$, and $\log q_e$ must be calculated as shown by Table-2.

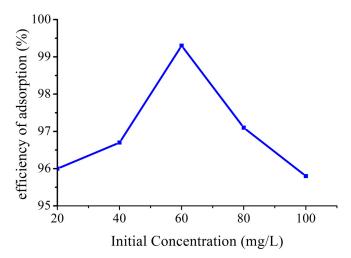


Fig.-4: Relationship Curve of Concentration Vs Efficiency of Adsorbed Cu²⁺

Table-2:Cu²⁺ Adsorption Data at Various Concentration

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Initial concentration (mg/L)	1/C _e	1/q _e	log C _e	log q _e		
20	1.2742	0.0520	-0.1052	1.2836		
40	0.7728	0.0258	0.1119	1.5877		
60	0.2610	0.0178	0.5832	1.7495		
80	0.4427	0.0128	0.3538	1.8906		
100	0.2407	0,0104	0.6184	1.9815		

The result from Table-2 then plotted into $1/C_e$, versus $1/q_e$ graph to determine the Langmuir equation (Fig.-5) and also plotted into log C_e versus log q_e (Fig.-6) to determine its Freundlich equation. Langmuir and Freundlich adsorption test was proven by their good linearity of the graph that gives determination coefficient of $R^2 \ge 0.9$ (close to 1)³³.

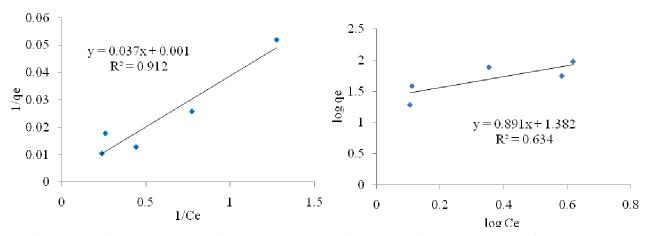


Fig.-5: Langmuir Isotherm Graph of 1/Ce vs 1/qe

Fig.-6: Freundlich Isotherm Graph of Log Ce vs Log qe

Figures-5 and 6 show the R values of Langmuir was higher than Freundlich suggested that the Langmuir isotherm was more suitable than the Freundlich isotherm for this adsorbent. Regression equation obtained from $1/C_e$ vs 1/qeis y = 0.037x + 0.001. From the slope and intercept, adsorption capacity (X_m) of Cu^{2+} is 27.027 mg/g. This result indicated that the surface of this adsorbent has active, homogenous sites and monolayer properties that are proportional to its surface area²⁸. Each active site will only adsorb one adsorbate molecule so that the process itself is limited to the formation of monolayers. This pattern shows that Cu^{2+} adsorption is dominated by sites of chemical adsorption which is happened because of the

formation of a covalent and ionic bond between Cu²⁺ and chitosan-silica hybrid adsorbent molecules (Scheme-1). The capacity values obtained in this study are quite highest compared to those reported in Table-3.

Table-3: Maximum Equilibrium	Capacity per Mass	(X_m) of the Different	Adsorbent for Cu ²⁺

Adsorbent	$X_{m} (mg/g)$	References
Silica Rice Husks Ash (RHA)-Chitosan	9.715	34
Clays	3-11	35
Natural zeolit	3.083	36
Modified SBA-15	11.14	37
Silica-SBA-silica-SBA-SH-2	8-29	38
Chitosan-SiO ₂	27	This work

The dimensionless constant separation factor RL (Equilibrium Parameters) is an important expression of the Langmuir characteristics. The R_L value can be calculated with eq- 6^2 :

$$R_{L} = \frac{1}{(1 + K_{a}C_{0})} \tag{6}$$

 C_0 is the highest initial concentration. If $0 < R_L < 1$, then the adsorption is favorable. If $R_L > 1$, then it is not favorable. If $R_L = 1$, then the adsorption is indeed linear. Finally, if $R_L = 0$, then the process is irreversible. This research has the RL of 6.162×10^{-4} which means the adsorption is favorable.

CONCLUSION

This work successfully extraction of silica was indicated by the existence of –OH, siloxane (Si-O-Si), Si-O in silanol (Si-OH) peaks at 3433.29 cm⁻¹, 468.70 cm⁻¹, and 958.62 cm⁻¹, respectively. The formation of chitosan-silica hybrid adsorbent was denoted by a peak shift of -OH in silica to 3404.36 cm⁻¹, N-H stretching vibration at 1544.98 cm⁻¹due to an interaction between O-H in silica with N-H in chitosan, and amine (primary-NH) bending vibration at 1639.49 cm⁻¹. The surface morphology of silica changed when it was modified with chitosan from homogeneous granule to a cluster (larger particle sizes). Optimum adsorption conditions toward Cu²⁺ were achieved at pH 8 and contact time of 50 min, resulting in excellence adsorption efficiency of 99.3%. Adsorption of Cu²⁺ fitted Langmuir isotherm with the adsorption capacity of 27 mg/g.

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